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Title: MATERIAL SAFET	Y DATA SHEET (MSDS): N- HEXANE		1 Pageof1

1. CHEMICAL PRODUCTAND COMPANY IDENTIFICATION

Product name: Hexane

Cat No.: H016

CAS-No. : 110-54-3

Synonyms: n-Hexane

Company Information: LEONID CHEMICALS Pvt Ltd,

62/A-2, 1st Stage,

Yeshvanthpur Industrial Suburb,

Ashokpuram School Road,

Bangalore -22, Karnataka, INDIA

Ph- +91-80-23378354

Fax: +918023378354/23377126

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture Classification according to Regulation (EC) No 1272/2008 [EU-GHS/CLP] Flammable liquids (Category 2) Reproductive toxicity (Category 2) Aspiration hazard (Category 1) Specific target organ toxicity - repeated exposure (Category 2) Skin irritation (Category 2) Specific target organ toxicity - single exposure (Category 3) Chronic aquatic toxicity (Category 2) Classification according to EU Directives 67/548/EEC or 1999/45/EC Highly flammable. Possible risk of impaired fertility. Harmful: danger of serious damage to health by prolonged exposure through inhalation. Harmful: may cause lung damage if swallowed. Irritating to skin.

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Vapours may cause drowsiness and dizziness. Toxic to aquatic organisms, may cause longterm adverse effects in the aquatic environment. Label elements Labelling according Regulation (EC) No 1272/2008 [CLP] Pictogram Signal word Danger Hazard statement(s) H225 Highly flammable liquid and vapour. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H336 May cause drowsiness or dizziness. H361f Suspected of damaging fertility. H373 May cause damage to organs through prolonged or repeated exposure. H411 Toxic to aquatic life with long lasting effects. Precautionary statement(s) P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking. P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P273 Avoid release to the environment. P281 Use personal protective equipment as required. P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician. P331 Do NOT induce vomiting. Supplemental Hazard **Statements** none According to European Directive 67/548/EEC as amended. Hazard symbol(s) R-phrase(s) R11 Highly flammable. R38 Irritating to skin. R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation. R62 Possible risk of impaired fertility. R65 Harmful: may cause lung damage if swallowed. R67 Vapours may cause drowsiness and dizziness. R51/53 Toxic to aquatic organisms may cause long-term adverse effects in the aquatic environment. Suam S-phrase(s) S 9 Keep container in a well-ventilated place. S16 Keep away from sources of ignition - No smoking. S29 Do not empty into drains. S33 Take precautionary measures against static discharges. S36/37 Wear suitable protective clothing and gloves.

S61 Avoid release to the environment. Refer to special instructions/ Safety data sheets.

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S62 If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.

Other hazards - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

Formula: C_6H_{14} Molecular Weight: 86.18 g/mol CAS-No.: 110-54-3

4. FIRST AID MEASURES

Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with

water. Consult a physician.

Most important symptoms and effects, both acute and delayed

Prolonged or repeated contact with skin may cause:, defatting, Dermatitis, Contact with eyes can cause:,

Redness, Blurred vision, Provokes tears., Effects due to ingestion may include:, Gastrointestinal discomfort, Central nervous system depression, Lung irritation, chest pain, pulmonary edema, giddiness, slowed reaction time, slurred speech, Headache, Dizziness, Drowsiness, Unconsciousness

Indication of any immediate medical attention and special treatment needed no data available

5. FIREFIGHTING MEASURES

Extinguishing media Suitable extinguishing media Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Special hazards arising from the substance or mixture Carbon oxides

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Advice for firefighters

Wear self contained breathing apparatus for fire fighting if necessary. Further information

Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation.

Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

Methods and materials for containment and cleaning up

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wetbrushing and place in container for disposal according to local regulations (see section 13). Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

Flash back possible over considerable distance. Container explosion may occur under fire conditions. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

Conditions for safe storage, including any incompatibilities

Store in cool place. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Specific end uses

no data available

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Components with workplace control parameters

Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

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Eye/face protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique

(without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices.

Wash and dry hands.

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

Body Protection

Complete suit protecting against chemicals, Flame retardant antistatic protective clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type AXBEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

a) Appearance Form: liquid

Colour: colourless

b) Odour: no data available

c) Odour Threshold: no data available

d) pH: 7.0

e) Melting point/freezing point

Melting point/range: -95 °C

f) Initial boiling point and boiling range: 69 °C

g) Flash point: -26.0 °C - closed cup

h) Evaporation rate: 15.8

i) Flammability (solid, gas): no data available

j) Upper/lower flammability or explosive limits

Upper explosion limit: 7.7 %(V)

Lower explosion limit: 1.2 %(V)

k) Vapour pressure: 341.3 hPa at 37.7 °C

: 176.0 hPa at 20.0 °C

I) Vapour density: no data available

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m) Relative density: 0.659 g/mL at 25 °C

n) Water solubility: insoluble

o) Partition coefficient: noctanol/ waterlog Pow: 3.90 - 4.11

p) Autoignition temperature: 234.0 °C

q) Decomposition temperature: no data available

r) Viscosity: no data available

s) Explosive properties: no data available

t) Oxidizing properties: no data available

Other safety information

no data available

10. STABILITY AND REACTIVITY

Reactivity no data available Chemical stability no data available Possibility of hazardous reactions no data available Conditions to avoid Exposure to moisture may affect product quality. Heat, flames and sparks. Extremes of temperature and direct sunlight. Incompatible materials Oxidizing agents Hazardous decomposition products Other decomposition products - no data available

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects Acute toxicity LD50 Oral - rat - 25.000 mg/kg LC50 Inhalation - rat - 4 h - 48000 ppm Skin corrosion/irritation no data available Serious eye damage/eye irritation Eyes - rabbit - Mild eye irritation Respiratory or skin sensitization no data available Germ cell mutagenicity no data available Carcinogenicity Carcinogenicity - rat - Inhalation

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Tumorigenic:Carcinogenic by RTECS criteria. Tumorigenic Effects: Testicular tumors. IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

Reproductive toxicity

no data available

Overexposure may cause reproductive disorder(s) based on tests with laboratory animals. Suspected human reproductive toxicant Suspected of damaging fertility.

Specific target organ toxicity - single exposure

May cause damage to organs.

May cause drowsiness or dizziness.

Specific target organ toxicity - repeated exposure

no data available

Aspiration hazard

May be fatal if swallowed and enters airways.

Potential health effects

Inhalation Harmful if inhaled. Causes respiratory tract irritation. Vapours may cause drowsiness and dizziness.

Ingestion Harmful if swallowed. Aspiration hazard if swallowed - can enter lungs and cause damage.

Skin Harmful if absorbed through skin. Causes skin irritation.

Eyes Causes eye irritation.

Signs and Symptoms of Exposure

Prolonged or repeated contact with skin may cause:, defatting, Dermatitis, Contact with eyes can cause:,

Redness, Blurred vision, Provokes tears., Effects due to ingestion may include:,

Gastrointestinal discomfort, Central nervous system depression, Lung irritation, chest pain, pulmonary edema, giddiness, slowed reaction time, slurred speech, Headache, Dizziness, Drowsiness, Unconsciousness

Additional Information

RTECS: MN9275000

12. ECOLOGICAL INFORMATION

Toxicity

Toxicity to fish LC50 - Pimephales promelas (fathead minnow) - 2,5 mg/l - 96,0 h Toxicity to daphnia and other aquatic invertebrates EC50 - Daphnia magna (Water flea) - 3.878,00 mg/l - 48 h Toxicity to algae EC50 - Chlorella vulgaris (Fresh water algae) - 12.840,00 mg/l - 3 h EC50 - SKELETOMA - 0.30 mg/l - 8 h Persistence and degradability no data available Bioaccumulative potential no data available

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Mobility in soil no data available Results of PBT and vPvB assessment no data available Other adverse effects Toxic to aquatic life.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods Product

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

UN number ADR/RID: 1208 IMDG: 1208 IATA: 1208 UN proper shipping name ADR/RID: HEXANES IMDG: HEXANES IMDG: HEXANES IATA: Hexanes Transport hazard class(es) ADR/RID: 3 IMDG: 3 IATA: 3 Packaging group ADR/RID: II IMDG: II IATA: II Environmental hazards ADR/RID: yes IMDG Marine pollutant: yes IATA: no Special precautions for user no data available

15. REGULATORY INFORMATION

This safety datasheet complies with the requirements of Regulation (EC) No. 1907/2006. Safety, health and environmental regulations/legislation specific for the substance or mixture no data available Chemical Safety Assessment no data available

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16. OTHER INFORMATION

Further information

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Leonid Chemicals Pvt. Ltd. be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, however arising, even if Leonid Chemicals Pvt. Ltd. has been advised of the possibility of such damages.





Specification manual - Hexane

C_6H_{14}	Mol Wt: 86.18
Product	: Hexane LR
Description	: Clear colourless liquid, with a characteristic odour, and free from visible impurities.
Cat No	: H001
Cas No	: 110-54-3
Prepared Date	: 07.03.2005
Approved Date	: 07.03.2005

	REVISION HISTORY				
Issue/Rev	Description of Change		Author	Effective Date	
01/00	Initial Release	Initial Release		S. Paul Joshua	07.03.2005
02/00	Reviewed no changes		S. Paul Joshua	01.04.2011	
Next Review	iew Due : 02.04.2015				
To be review	wed by :	Head-QC/QA			

Sl. No.	Tests	Specification
		LR
1	Boiling range	65-70°C
2	NVM	0.002%

Approved By: S.Paul Joshua, Head Quality Control and Quality Assurance